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In estimating the cost of a distillation unit of a fatty acid installation, the Price Booklet will be followed as much as possible. The Price Booklet does not indicate prices and / or costs for each and all sizes of equipment the intermediate sizes of equipment prices and prices / costs are determined by interpolation / extrapolation.

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Purpose of this paper is to show the use of the DACE Price Booklet [28th edition, May 2011] and DACE Labour Norms V2 [2nd edition, November 2011] when estimating the costs of a distillation unit for a fatty acids installation. The DACE Price Booklet and the Labour Norms are composed by the Special Interest Group Cost Engineering Process Industry [SIG CEPI] of the Dutch Association

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