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CAUTION: 1)During automatic operation, never open the machine door. Machines equipped with the door interlock will set the program to single step.

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My mazak 250 with nexus controller has been having start up problems. It starts windows, then during the mazak software startup it freezes. At that point the only option is to turn it off at the machine breaker and start over. This morning it took until the 4th try to get it start up. I went thru the maintaince area of

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windows and ran a disk ...

Mazak quick turn nexus 250-II MSY start up problems

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Mazak

1 ST/TL PROGRAMMING INTRODUCTION A computerized numerical control (CNC) machine controls the tool with a computer and is programmed with a machine code system that enables it to operate with repeatability and minimal supervision.

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Issued by Manual Publication Section, Yamazaki Mazak Corporation, Japan 01. 2006 MANUAL No. : H740HA0030E Serial No. : IMPORTANT NOTICE. Notes: SAFETY PRECAUTIONS S-1

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SAFETY PRECAUTIONS Preface Safety precautions relating to the CNC unit (in the remainder of this manual, referred to simply as

PARAMETER LIST ALARM LIST M-CODE LIST

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